

Return Instructions

doka



Return Handling

Rental material that should be returned must be packed according to Dokas instructions, and also guarantee both a safe transport and unloading by a forklift truck.

Follow these advises and you will bring down both your freight cost and other unnecessary costs.

- **Announcement of a return delivery must be done 5 working days before arrival to Dokas branch. This is to guarantee that we can unload the return on the intended day.**
- Announcement of a return can be done either by a form on our website, e-mail: returanmalan.sverige@doka.com or by telephone to the order department:

Uddevalla:	010-45 16 300
Rosersberg:	010-45 16 360
- In connection to a return announcement you will receive an updated material list for the project.
- Send the filled in material list to returanmalan.sverige@doka.com or with the truck who delivers the return to Doka. The construction site will accept Dokas count of returned material, if they miss to send this filled in material list.
- Doka informs the construction site when the return truck will arrive (day & time).
- Pack the material as far as possible according to Dokas packing instructions. **Material that's not been packed according to our instructions, can lead to extra costs for both handling- and unloading. In extreme cases a truck can be denied to unload and sent back to the construction site.**
- **A forklift truck must be able to unload the material!**
- For uncleaned material extra costs will be charged.
- When the return arrives to Doka we control that the construction sites count is correct with the sent material. A telephone call is made from Doka to the responsible person on site if we notice any larger differences.

Packing Instructions Framax Formwork

- In connection to a delivery of Framax formwork, please save the blue stacking cones and the wooden underlay timber for easier packing/handling in connection with the return.
- Missing stacking cones? Please contact us and we will send new stacking cones to you.
- Due to safety reasons a forklift truck should be able to handle every collie.

Packing of Framax panels

The panels must be faced with the plywood side up. 2pcs of stacking cone in every panel should be placed in the anchoring holes as the picture below demonstrates.

After this the panels should be banded together with 8 cm thick wooden underlay timber as the picture below.

Transportera, stapla och lagra

Bunta ihop luckorna

- 1) Placera underläggsträ ca. 8,0 x 10,0 (B x H) under tvärprofilen.
- 2) Surra ihop träunderlägg och understa luckan med band.



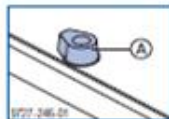
VARNING

Den släta ytan på de pulvermålade luckorna minskar friktionsvidhäftningen.

➤ Det är strängt förbjudet att flytta luckstaplar utan Framax-dubbelkonus (2 styck per läge).

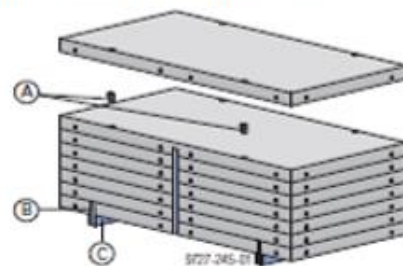
Undantag: Vid flytt med Framax-transportvinklar behövs inga dubbelkonus.

- 3) Lägg in Framax-dubbelkonus.



A Framax dubbelkonus

- Dubbelkonorna gör att luckorna inte glider.
4) Surra ihop hela stapeln med band.



A Framax dubbelkonus

B Band

C Underläggsträ

Packing instructions of Framax Plus formwork.

Transportera, stapla och lagra

Stapla Framax Xlife plus ramluckor



Viktig information:

Demontera Framax Xlife plus spännstagsfångare 20,0 och Framax Xlife plus distanssäkringar innan luckorna staplas.

- 1) Placera träunderlägg ca 8,0 x 10,0 (b x h) under tvärprofil.
- 2) Surra ihop träunderlägg och understa luckan med band.



VARNING

De pulverbelagda luckornas glatta yta minskar friktionen.

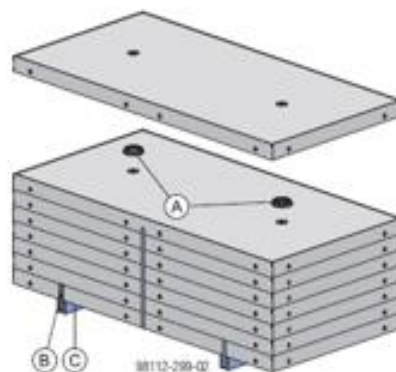
➤ Det är absolut förbjudet att flytta luckstaplar utan Framax Xlife plus dubbelkonus (2 st. per skikt).

Undantag: Vid flyttning med Framax transportvinklar krävs inte dubbelkonus.

- 3) Sätt i Framax Xlife plus dubbelkonus

Med dubbelkonus säkras luckorna mot att glida.

- 4) Surra hela stapeln med band.



A Framax Xlife plus dubbelkonus resp.
Framax Xlife plus dubbelkonus I

B Band

C Träklöss

Pack the panels and cornes in the following max. amount and length:

Framax Ramlucka 2,70x3,30m-2,70x2,70m

Framax Ramlucka 1,35x2,70m-0,60x2,70m

Framax Ramlucka 0,55x2,70m-0,45x2,70m

Framax Ramlucka 0,30x2,70m

4pcs

8pcs

16pcs (Max 8pcs at height)

24pcs (Max 8pcs at height)

Framax Ramlucka 1,35x3,30m

Framax Ramlucka 0,90x3,30m-0,60x3,30m

Framax Ramlucka 0,55x3,30m-0,45x3,30m

Framax Ramlucka 0,30x3,30m

5pcs

8pcs

16pcs (Max 8pcs at height)

24pcs (Max 8pcs at height)

Framax Ramlucka 1,35x1,35m-0,60x1,35m

Framax Ramlucka 0,55x1,35m-0,45x1,35m

Framax Ramlucka 0,30x1,35m

8pcs

16pcs (Max 8pcs at height)

24pcs (Max 8pcs at height)

Framax Innerhörn 3,30m-2,70m

Framax Innerhörn 1,35m

4pcs in materialhäck 1,55m

4pcs in materialhäck 1,20m

Framax Ställbara Innerhörn 3,30m-2,70m

Framax Ställbara Innerhörn 1,35m

4pcs in materialhäck 1,55m

4pcs in materialhäck 1,55m

Framax Ytterhörn 3,30m-2,70m

Framax Ytterhörn 1,35m

20pcs in materialhäck 1,55m

20pcs in materialhäck 1,20m

Framax Ställbara Ytterhörn 3,30m-2,70m

Framax Ställbara Ytterhörn 1,35m

20pcs in materialhäck 1,55m

20pcs in materialhäck 1,20m

Framax Avformningshörn 3,30m-2,70m

Framax Avformningshörn 1,35m

4pcs in materialhäck 1,55m

4pcs in materialhäck 1,20m

Please avoid as far as possible to mix different sizes and don't forget that the panel must be faced with the plywood side up!

Packing of Frami panels

Please avoid as far as possible to mix different sizes and don't forget that the plywood must be faced with the plywood side up!

The only exceptions are 3pcs 600 panels and 2 pcs 750 panel which should be standing.



Max amount per Frami pallet :

Frami ramlucka 900 – 10pcs

Frami ramlucka 750 – 12pcs

Frami ramlucka 600 – 13pcs

Frami ramlucka 450 – 20pcs

Frami ramlucka 300 – 30pcs

Dokaset



Please remember that the Dokaset panels should be faced with the plywood side down. The bottom panel must also have two underlay timbers, so the plywood doesn't get damaged during transport.

The circled lifting brackets must be faced to the left of the trucks direction of travel.

This is so we can unload with our forklift truck.

If the lifting brackets have been removed on construction site, they must be mounted back together.

Packing of Träbalk H16/H20 and I tec 20

Save the underlay timbers you got from the delivery!

Sort it after lengths. **Avoid as far as possible to mix different lengths!**

Place at underlay timber (at least 8 cm thick) and band it together with stacking strap.

Beams should be packed 5 pieces together and with each layer intertwined as in the left picture below.

Träbalkar H20 1,50m ---> 3,90m 100pcs per bundle

Träbalkar H20 4,50m ---> 5,90m 40pcs per bundle

Träbalkar **H16** 1,80 ---> 3,60m 120pcs per bundle

Like this :



NOT like this :



**Pack the Avsträvningsram 0,81m in a materialhäck 1,20m and 1,22m in a materialhäck 1,55m.
10pcs / häck**



Packing of Trebenstöd Eco – 40pcs / gallercontainer



Packing of Trebenstöd – 35pcs / gallercontainer



Staxo 40

Packing of Staxo 40 Frames – All frames should be packed 20pcs in the adapted Staxo 40 häck.



Staxo 40 accessories

Art.Nr	Benämning	Emballage	Amount
582205000	Staxo 40 Bottenskruv 30cm	Materialcontainer	80
582206000	Staxo 40 Bottenskruv 70cm	Materialcontainer	50
582209000	Staxo 40 Toppskruv 30cm	Materialcontainer	20
582210000	Staxo 40 Toppskruv 70cm	Materialcontainer	35

DokaDek-panels

Packing of DokaDek 30

DokaDek panel should be packed in the adapted DokaDek pallet as below, 6pcs per collie.



Do NOT pack as below – The top panel risks being bent and if so, it could NOT be used again!



Additional packing list slab material :

Art.Nr	Benämning	Emballage	Antal
586096000	Stämp Eurex 20 150	Materialcontainer	40
586086400	Stämp Eurex 20 250	Materialhäck 1,55m	40
586087400	Stämp Eurex 20 300	Materialhäck 1,55m	40
586088400	Stämp Eurex 20 350	Materialhäck 1,55m	40
586089400	Stämp Eurex 20 400	Materialhäck 1,55m	30
586090400	Stämp Eurex 20 550	Materialhäck 1,55m	30
586139000	Stämp Eurex 20 700	Materialhäck 1,55m	20
586092400	Stämp Eurex 30 250	Materialhäck 1,55m	40
586093400	Stämp Eurex 30 300	Materialhäck 1,55m	40
586094400	Stämp Eurex 30 350	Materialhäck 1,55m	30
586095400	Stämp Eurex 30 400	Materialhäck 1,55m	30
586119400	Stämp Eurex 30 450	Materialhäck 1,55m	30
586129000	Stämp Eurex 30 550	Materialhäck 1,55m	24
586145000	Trebensstöd 1,20m	Materialhäck 1,20m	20
586170000	Toppklyka H20	Materialcontainer	40
586174000	Avsänkningshuvud H20	Materialcontainer	40
586179000	Stämphuvud H20	Materialcontainer	350
586190000	Toppklyka H16	Materialcontainer	120
586193000	Stämphuvud H16	Materialcontainer	400
586195000	Avsträvningsbygel B	Materialcontainer	150
582636000	Toppskruv U	Materialcontainer	40
582637000	Bottenskruv	Materialcontainer	50
582322000	Kryss 9.060	Materialcontainer	100
582324000	Kryss 12.060	Materialhäck 1,20m	100
582772000	Kryss 9.100	Materialhäck 1,20m	100
582610000	Kryss 12.100	Materialhäck 1,55m	100
582620000	Kryss 18.100	Materialhäck 1,55m	100
582773000	Kryss 9.150	Materialhäck 1,55m	100
582612000	Kryss 12.150	Materialhäck 1,55m	100
582622000	kryss 18.150	Materialhäck 1,55m	100
582774000	Kryss 9.200	Materialhäck 1,55m	100
582614000	Kryss 12.200	Materialhäck 1,55m	100
582624000	Kryss 18.200	Materialhäck 1,55m	100
582775000	Kryss 9.250	Materialhäck 1,55m	100
582616000	Kryss 12.250	Materialhäck 1,55m	100
582626000	Kryss 18.250	Materialhäck 1,55m	100
586506000	Dokadek Stämphuvud	Materialcontainer	100
586536000	Dokadek Vägghuvud	Materialcontainer	60
586539000	Dokadek Hörnhuvud	Materialcontainer	40
586518000	Dokadek Upphångningsbygel H20	Materialcontainer	150
586514000	Dokadek tillpassningsbalk 0,81m 21mm	Materialcontainer	50
586513000	Dokadek tillpassningsbalk 1,22m 21mm	Dokadek pallställ, tillpassningsbalk	44
586512000	Dokadek tillpassningsbalk 2,44m 21mm	Dokadek pallställ, tillpassningsbalk	44

Additional packing list wall material :

Art.Nr	Benämning	Emballage	Antal
581966000	Tallriksmutter 15,0	Materialcontainer	800
581424000	Tallriksmutter 20,0	Materialcontainer	500
588152000	Framax Spännklämma	Materialcontainer	500
588153400	Framax Spänntving RU	Materialcontainer	200
588169000	Framax Ställbar Spänntving UNI	Materialcontainer	100
588148000	Framax Dubbelbalk 1,50m	Materialhäck 1,20m	50
588150000	Framax Dubbelbalk 0,90m	Materialcontainer	50
588151000	Framax Hörnbalk	Materialcontainer	20
588433000	Frami Spänntving	Materialcontainer	700
588436000	Frami Ställbar Tving	Materialcontainer	120
588441000	Frami Spännklämma	Materialcontainer	500
588439000	Frami Dubbelbalk 0,70m	Materialcontainer	100
588440000	Frami Dubbelbalk 1,25m	Materialhäck 1,20m	80
757068000	Frami Ställbar Fundamentsvinkel	Materialcontainer	10
582651000	Förlängare Eurex 60	Materialhäck 1,55m	12
582658000	Stödben Eurex 60	Materialhäck 1,55m	12
582659500	Horisontal T Stödben 540 Eurex 60 IB	Materialhäck 1,55m	35
582660500	Bottenfäste Eurex 60 EB	Materialcontainer	50
582657500	Skarvrör Eurex 60 IB	Materialcontainer	100
582655000	Toppklyka Eurex 60	Materialcontainer	40
582806000	Stödbensanslutning SL-1	Materialcontainer	90
580135000	Flänsklämma H20	Materialcontainer	300
580365000	Stödben 340 IB	Materialhäck 1,55m	25
580366000	Stödben 540 IB	Materialhäck 1,55m	20
588244500	Formfäste Stödben EB	Materialcontainer	100
589217000	Framax Xlife Plus Distanssäkring	Materialcontainer	350
589278000	Framax Xlife Plus Stag 20,0 15-30cm	Materialcontainer	200
589278000	Framax Xlife Plus Stag 20,0 25-40cm	Materialcontainer	180
589298000	Framax Xlife plus Stag 20,0 45-60cm	Materialcontainer	180
586462000	Skyddsräcksstolpe XP 0,60m	Materialcontainer	100
586460000	Skyddsräcksstolpe XP 1,20m	Gallercontainer	120
586482000	Skyddsräcksstolpe XP 1,80m	Materialhäck 1,55m	96
586475000	Framax adapter XP	Materialcontainer	40
857508001	DokaRex väggstöd 305 IB	Materialhäck 1,55m	50
857508002	DokaRex väggstöd 450 IB	Materialhäck 1,55m	28
857508003	DokaRex väggstöd 750 IB	Materialhäck 1,55m	15
857508004	DokaRex väggstöd 1020 IB	Strön	18
857508005	DokaRex snabbfäste M20	Materialcontainer	300

**Do you have any questions or thoughts regarding this?
Please call us and we will help you!**

Uddevalla: 010-45 16 300
Rosersberg: 010-45 16 360



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